



TEXAS INDICATOR & MICROMETER REPAIR SERVICE

All Precision Instrumentation, Gauges, Calibration
& Repair, Onsite Services, All work guaranteed

Effective 03/02/2017

Set Plugs For Class Threaded Adjustable Ring Gages

Specified Size	Go Pitch Diameter	No-Go Pitch Diameter	Serial #
#0-80 UNF-2A	.0514"	.0496"	TI-100A&B
#10-24 UNC-2A	.1619"	.1586"	TI-114A&B
#10-32 UNF-2A	.1688"	.1658"	TI-115A&B
#10-32 UNF-3A	.1697"	.1674"	TI-174A&B
#12-24 UNC-2A	.1879"	.1845"	TI-116A&B
#12-28 UNF-2A	.1918"	.1886"	TI-117A&B
#12-32 UNEF-2A	.1948"	.1917"	TI-118A&B
#1-64 UNC-2A	.0523"	.0603"	TI-101A&B
#1-72 UNF-2A	.0634"	.0615"	TI-102A&B
#2-56 UNC-3A	.0744"	.0728"	TI-081A&B
#2-56 UNC-2A	.0738"	.0717"	TI-103A&B
#2-64 UNC-2A	.0753"	.0733"	TI-104A&B
#3-48 UNC-2A	.0848"	.0825"	TI-105A&B
#3-56 UNF-2A	.0867"	.0845"	TI-106A&B
#4-40 UNC-3A	.0958"	.0939"	TI-082A&B
#4-40 UNC-2A	.0950"	.0925"	TI-107A&B
#4-48 UNF-2A	.0978"	.0954"	TI-108A&B
#5-40 UNC-2A	.1080"	.1054"	TI-109A&B
#5-44 UNF-2A	.1095"	.1070"	TI-110A&B
#6-32 UNC-3A	.1177"	.1156"	TI-083A&B
#6-32 UNC-2A	.1169"	.1141"	TI-180A&B
#6-40 UNF-2A	.1210"	.1184"	TI-111A&B
#8-32 UNC-3A	.1437"	.1415"	TI-084A&B
#8-32 UNC-2A	.1428"	.1399"	TI-112A&B
#8-36 UNF-2A	.1452"	.1424"	TI-113A&B
1 1/16"-12 UN-2A	1.0067"	1.0010"	TI-152A&B
1 1/16"-18 UNEF-2A	1.0250"	1.0203"	TI-153A&B
1 1/2"-18 UNEF-2A	1.4624"	.4574"	TI-171A&B
1 1/2"-12 UNF-2A	1.4440"	.4376"	TI-170A&B
1 1/2"-6 UNC-2A	1.3893"	1.3812"	TI-169A&B
1 1/2"-8 UN-2A	1.4166"	.4093"	TI-181A&B
1 1/4"-12 UNF-2A	1.1941"	1.4879"	TI-160A&B
1 1/4"-18 UNEF-2A	1.2124"	1.2075"	TI-161A&B
1 1/4"-7 UNC-2A	1.1550"	1.1476"	TI-159A&B
1 1/8"-8 UN-2A	1.0417"	1.0348"	TI-094A&B
1 1/8"-12 UNF-3A(LH)	1.0709"	1.0664"	TI-092A&B
1 1/8"-12 UNF-2A	1.0691"	1.0631"	TI-155A&B
1 1/8"-18 UNEF-2A	1.0875"	1.0828"	TI-156A&B
1 1/8"-7 UNC-2A	1.0300"	1.0228"	TI-154A&B
1 3/16"-12 UN-2A	1.1317"	1.1259"	TI-157A&B
1 3/16"-18 UNEF-2A	1.1499"	1.1450"	TI-158A&B
1 3/8"-12 UNF-2A	1.3190"	1.3127"	TI-165A&B
1 3/8"-18 UNEF-2A	1.3374"	1.3325"	TI-166A&B
1 3/8"-6 UNC-2A	1.2643"	1.2563"	TI-164A&B

1 5/16"-12 UN-2A	1.2567"	1.2509"	TI-162A&B
1 5/16"-18 UNEF-2A	1.2749"	1.2700"	TI-163A&B
1 7/16"-12 UN-2A	1.3816"	1.3757"	TI-167A&B
1 7/16"-18 UNEF-2A	1.3999"	1.3949"	TI-168A&B
1/2"-13 UNC-3A	.4500"	.4463"	TI-089A&B
1/2"-13 UNC-2A	.4485"	.4435"	TI-130A&B
1/2"-20 UNF-2A	.4662"	.4619"	TI-131A&B
1/2"-20 UNF-3A	.4675"	.4643"	TI-183A&B
1/2"-28 UNEF-2A	.4757"	.4720"	TI-132A&B
1/4"-28 UNF-2A	.2258"	.2225"	TI-119A&B
1/4"-20 UNC-2A	.2164"	.2127"	TI-179A&B
1/4"-28 UNF-3A	.2268"	.2243"	TI-172A&B
1"-12 UNF-2A	.9441"	.9382"	TI-149A&B
1"-12 UNF-3A	.9459"	.9415"	TI-176A&B
1"-14 UNF-2A	.9519"	.9463"	TI-150A&B
1"-20 UNEF-3A	.9675"	.9641"	TI-091A&B
1"-20 UNEF-2A	.9661"	.9616"	TI-151A&B
1"-8 UNC-2A	.9168"	.9100"	TI-148A&B
11/16"-24 UNEF-2A	.6592"	.6552"	TI-139A&B
13/16"-20 UNEF-2A	.7787"	.7743"	TI-143A&B
15/16"-20 UNEF-2A	.9036"	.8991"	TI-147A&B
2"-8 UN-2A	1.9165"	.9087"	TI-093A&B
3/4"-20 UNEF-2A	.7162"	.7118"	TI-142A&B
3/4"-10 UNC-2A	.6832"	.6773"	TI-140A&B
3/4"-16 UNF-3A	.7094"	.7056"	TI-090A&B
3/4"-16 UNF-2A	.7079"	.7029"	TI-141A&B
3/8"-16 UNC-2A	.3331"	.3287"	TI-124A&B
3/8"-16 UNC-3A	.3344"	.3311"	TI-193A&B
3/8"-24 UNJF-3A	.3479"	.3450"	TI-088A&B
3/8"-24 UNF-2A	.3468"	.3430"	TI-125A&B
3/8"-24 UNF-3A	.3479"	.3450"	TI-173A&B
3/8"-32 UNEF-2A	.3537"	.3503"	TI-126A&B
5/16"-18 UNC-3A	.2764"	.2734"	TI-086A&B
5/16"-18 UNC-2A	.2752"	.2712"	TI-121A&B
5/16"-24 UNF-3A	.2854"	.2827"	TI-087A&B
5/16"-24 UNF-2A	.2843"	.2806"	TI-122A&B
5/16"-32 UNEF-2A	.2912"	.2880"	TI-123A&B
5/16"-32 UNEF-3A	.2922"	.2898"	TI-175A&B
5/8"-11 UNC-2A	.5644"	.5589"	TI-136A&B
5/8"-18 UNF-2A	.5875"	.5828"	TI-137A&B
5/8"-24 UNEF-2A	.5967"	.5927"	TI-138A&B
7/16"-14 UNC-2A	.3897"	.3850"	TI-127A&B
7/16"-20 UNF-2A	.4037"	.3995"	TI-128A&B
7/16"-20 UNF-3A	.4050"	.4019"	TI-177A&B
7/16"-28 UNEF-2A	.4132"	.4096"	TI-129A&B
7/8"-14 UNF-2A	.8270"	.8216"	TI-145A&B
7/8"-20 UNEF-2A	.8412"	.8368"	TI-146A&B
7/8"-9 UNC-2A	.8009"	.7946"	TI-144A&B
9/16"-12 UNC-2A	.5068"	.5016"	TI-133A&B
9/16"-18 UNF-3A	.5264"	.5230"	TI-080A&B
9/16"-18 UNF-2A	.5250"	.5205"	TI-134A&B
9/16"-24 UNEF-2A	.5342"	.5303"	TI-135A&B